Lupranat® MP 102

Chemical nature
Lupranat MP 102 is modified 4,4-diphenylmethane diisocyanate (MDI). The average functionality is about 2.05.

Applications
Lupranat MP 102 is principally used for the manufacture of shoe soles. It is also used for flexible and semi-rigid foams as well as for RIM parts.

Typical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value 1</th>
<th>Unit</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>colourless, clear liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>NCO-content</td>
<td>23.0</td>
<td>g/100 g</td>
<td>ASTM D 5155-96 A</td>
</tr>
<tr>
<td>Viscosity at 25 °C*</td>
<td>650</td>
<td>mPa·s</td>
<td>DIN 53 018</td>
</tr>
<tr>
<td>Density at 25 °C</td>
<td>1.21</td>
<td>g/cm³</td>
<td>DIN 51 757</td>
</tr>
</tbody>
</table>

* at delivery

Delivery
The delivery is by road tankers, in containers containing 1000 l and in non-returnable drums. Transport temperatures should range between 20 °C and 40 °C. If transport time is longer than 4 days we recommend 20 °C to 25 °C. Temperatures below 20 °C should be avoided.
Storage

Lupranat MP 102 must be protected from moisture. The ideal storage temperature is between 20 °C and 25 °C. Under these conditions and if moisture is excluded, Lupranat MP 102 can be stored for at least six months. Drums must be kept air tight. Storage tanks should be blanketed with dry air or with nitrogen.

Longer storage leads to a lasting increase of viscosity depending on the temperature. In extreme cases a precipitate may form which will not be removed by heating.

Prolonged storage at temperatures below + 20 °C can lead to partial crystallisation.

Crystallised material must be melted out immediately by short term heating in a hot air oven. Product temperature must not exceed 60 °C. Local overheating must be avoided, as Lupranat MP 102 will decompose with formation of gas at temperatures above 230 °C. Rolling of the drums in a hot air oven is the recommended method of dissolving the crystals. After melting out, the contents of the drum must be thoroughly mixed.

Safety advice and environmental protection

Labelling, transportation, storage, processing, waste treatment and disposal must comply with national regulations.

Occupational exposure limits are to be observed.

Lupranat MP 102 is classified as harmful if inhaled. It causes skin irritation and serious eye irritation. It may cause respiratory irritation. It may cause sensitisation by inhalation and skin contact. It is suspected of causing cancer. It may cause damage to organs though prolonged or repeated inhalation exposure.

Before processing the product we recommend reading the safety data sheet. For further information consult our Technical Information leaflet "Safety and Precautionary Measures for the Processing of Polyurethane Systems".

In order to avoid accidents the residual product in the drums must be handled with care. Any water or moisture which is allowed to enter the drum will react with Lupranat MP 102 and release carbon dioxide. Unless action is taken to prevent moisture entry or gas entrapment, the drums will become pressurized and could rupture.
If it is intended to use BASF Polyurethanes GmbH materials for the manufacture of toys or consumer goods (e.g., products which will come into contact with foodstuffs or with the skin) or medical products, national and international regulations have to be observed. Where no regulations exist, consumer goods or medical products must at least comply with European legislation. We recommend contacting our Sales and our Ecology and Product Safety departments.

**Disposal of drums**

Residues of MDI remaining in drums must be neutralized. Information on disposal is given in our Technical Information „Safety and Precautionary Measures for the Processing of Polyurethane Systems“. Please contact our local agencies for further information on national disposal regulations.

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